



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

| | | |
|--|-----------|---|
| (51) International Patent Classification ⁶ : H04R 17/00, 19/02, 23/00, G10K 11/178, E06B 5/20 | A1 | (11) International Publication Number: WO 96/35313 |
| | | (43) International Publication Date: 7 November 1996 (07.11.96) |

(21) International Application Number: PCT/EP96/01691

(22) International Filing Date: 22 April 1996 (22.04.96)

(30) Priority Data:
1000275 2 May 1995 (02.05.95) NL(71) Applicant (for all designated States except US): HOLLANDSE
SIGNAALAPPARATEN B.V. [NL/NL]; Zuidelijke Haven-
weg 40, P.O. Box 42, NL-7550 GD Hengelo (NL).

(72) Inventor; and

(75) Inventor/Applicant (for US only): PETIET, Willem [NL/NL];
Bernhardstraat 45, NL-7491 EA Delden (NL).(81) Designated States: AU, BG, BR, CA, CN, CZ, EE, GE, HU,
IS, JP, KP, KR, MX, NO, NZ, PL, RO, RU, SG, TR, UA,
US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES,
FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

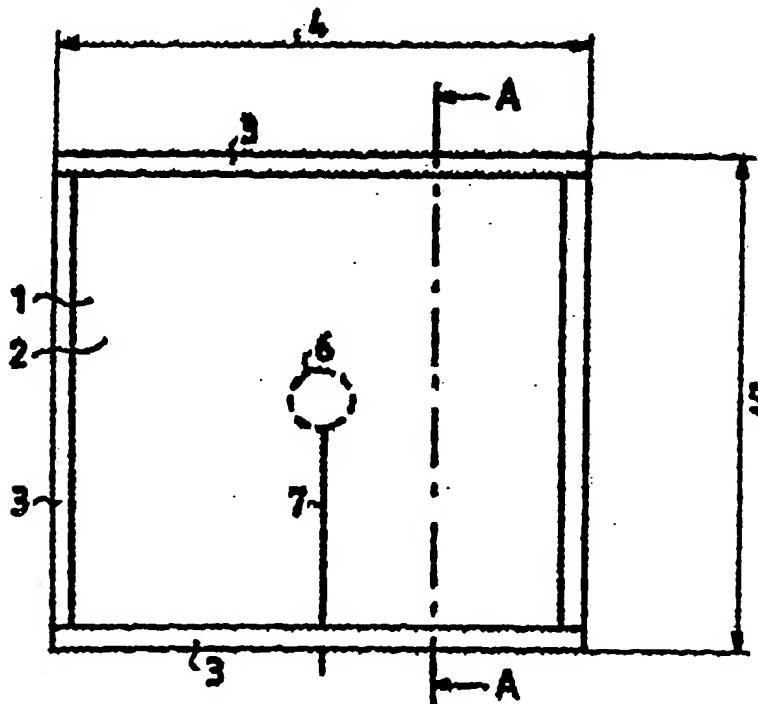
Published

*With international search report.**Before the expiration of the time limit for amending the
claims and to be republished in the event of the receipt of
amendments.*

(54) Title: ACOUSTIC VIBRATION GENERATOR

(57) Abstract

The invention relates to an arrangement for generating sound waves or anti-sound waves. For the sound wave transducer, use can be made of window glass (1) or other types of transparent material, which is set into vibration by means of one or a plurality of actuators (6), such as piezo elements or actuators based on electrostatic attraction and repulsion.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

| | | | | | |
|----|--------------------------|----|--|----|--------------------------|
| AM | Armenia | GB | United Kingdom | MW | Malawi |
| AT | Austria | GE | Georgia | MX | Mexico |
| AU | Australia | GN | Guinea | NE | Niger |
| BB | Barbados | GR | Greece | NL | Netherlands |
| BE | Belgium | HU | Hungary | NO | Norway |
| BF | Burkina Faso | IE | Ireland | NZ | New Zealand |
| BG | Bulgaria | IT | Italy | PL | Poland |
| BJ | Benin | JP | Japan | PT | Portugal |
| BR | Brazil | KE | Kenya | RO | Romania |
| BY | Belarus | KG | Kyrgyzstan | RU | Russian Federation |
| CA | Canada | KP | Democratic People's Republic of Korea | SD | Sudan |
| CF | Central African Republic | KR | Republic of Korea | SE | Sweden |
| CG | Congo | KZ | Kazakhstan | SG | Singapore |
| CH | Switzerland | LI | Liechtenstein | SI | Slovenia |
| CI | Côte d'Ivoire | LK | Sri Lanka | SK | Slovakia |
| CM | Cameroon | LR | Liberia | SN | Senegal |
| CN | China | LT | Lithuania | SZ | Swaziland |
| CS | Czechoslovakia | LU | Luxembourg | TD | Chad |
| CZ | Czech Republic | LV | Larvia | TG | Togo |
| DE | Germany | MC | Monaco | TJ | Tajikistan |
| DK | Denmark | MD | Republic of Moldova | TT | Trinidad and Tobago |
| EE | Estonia | MG | Madagascar | UA | Ukraine |
| ES | Spain | ML | Mali | UG | Uganda |
| FI | Finland | MN | Mongolia | US | United States of America |
| FR | France | MR | Mauritania | UZ | Uzbekistan |
| GA | Gabon | | | VN | Viet Nam |

Acoustic vibration generator

The invention relates to an arrangement for effecting acoustic vibrations in a medium, for instance air, at least
5 comprising a substantially sheet-shaped body for transmitting the vibrations to the medium, provided with at least one actuator that can be connected to a signal generator.

10 Arrangements of this sort, also called sound generators, are sufficiently well-known in the art, particularly owing to their application as loudspeaker for playing music. A sound generator can, however, also be used for generating anti-sound. Sound waves acting from outside sources on an
15 enclosed space can often be effectively attenuated by recording these waves with a sound recorder and by subsequently transmitting them in phase opposition to a sound generator.

20 The object of the present invention is to integrate in an inventive manner a sound generator in a windowpane, in particular for application in a building, but also in a vehicle or a vessel. Instead of or in addition to window glass, use is also made of transparent synthetic materials
25 which can be applied as a thin layer of foil. The advantage of this is that most buildings contain plenty of window glass or suchlike materials which, owing to their flexibility, are excellently suitable for generating acoustic vibrations. Use can be made of window glass or
30 suchlike materials which is for instance on the outside provided with a mirror coating in order to exclude disturbing sunlight or to prevent people from looking in. The use of window glass or suchlike materials as sound generator eliminates the necessity to incorporate loud
35 speakers.

*variation
ent. 4774*

In order to realize the above inventive principle, said arrangement is characterized in that the at least one substantially sheet-shaped body comprises at least one surface that is substantially transparent to visible light in one or two directions.

An advantageous embodiment is based on double-glazed windows which are widely used for their insulating properties. This offers possibilities for incorporating, in a simple manner, the required actuator(s) in a window.

This exceptional embodiment of the arrangement according to the invention is thereto characterized in that the at least one body comprises two substantially parallel windowpanes which enclose a certain space.

In this case, one windowpane preferably has a substantially higher vibrational rigidity than the other windowpane. Thus, a directional sensitivity is realized. The generated acoustic vibrations are then substantially transmitted on the side of the windowpane having low vibrational rigidity. The windowpane combination can then be fitted in a house or building such that the window having low vibrational rigidity is on the inside.

25

In the embodiment comprising two parallel windowpanes, an actuator can now be added in a simple manner by applying an electrically conductive layer to both windowpanes, for instance in a vapour deposition process. By applying a voltage difference over both layers that varies with the signal strength supplied by the electric signal generator, the two windowpanes will either repel or attract one another, depending on the signal shape applied. The amplitude of the voltage difference shall be sufficiently high, generally in the order of kilovolts.

An advantageous embodiment is thereto characterized in that the two windowpanes are at least partially provided with an electrically conductive layer, which two electrically conductive layers in combination constitute the actuator
5 during the creation of a voltage difference between the two layers.

In a further advantageous embodiment comprising two parallel windowpanes, a piezo element is used as actuator.
10 By positioning the piezo element in the space between the two windowpanes and mechanically connecting the element to both windowpanes, an actuator is obtained which, in combination with the two windowpanes, is capable of realizing a high sound pressure level.

15 This embodiment is thereto characterized in that the actuator comprises a piezo element positioned in the space between the two windowpanes, which piezo element is mechanically connected to both windowpanes.

20 In a further favourable embodiment comprising two parallel windowpanes, the actuator is realized by a gas confined in the space between the windowpanes. This embodiment is thereto characterized in that in that the space contains a
25 gas which constitutes the actuator and in that a connecting line is provided to connect the space with a pneumatic signal generator.

30 Instead of a gas, a liquid can also be used as actuator.
This embodiment is thereto characterized in that the space contains a transparent liquid which constitutes the actuator and in that a connecting line is provided to connect the space with a hydraulic signal generator.

hydraulik

In order to make use of the glass panes of which there are plenty in most buildings, an advantageous embodiment is characterized in that the at least one body comprises at least one sheet of glass.

5

The arrangement according to the invention is pre-eminently suitable for generating anti-sound vibrations. This embodiment is in particular being applied in buildings located in the vicinity of airports or motorways. This
10 advantageous embodiment is thereto characterized in that the actuator is connected to a signal generator which is provided with means for generating anti-sound vibrations.

The arrangement according to the invention will now be
15 explained in greater detail with reference to the following figures, of which:

Fig. 1 represents a double-glazed window suitable for application in the arrangement according to the invention;

20 Fig. 2A through 2D represents cross-section A-A of Fig. 1 in respectively a first, second, third and fourth variant of the arrangement according to the invention;

25 Fig. 3 represents a single-pane window which can be used in the arrangement according to the invention;

Fig. 4 represents an embodiment, wherein a windowpane is provided with a motion sensor.

Fig. 1 shows a front view of a double-glazed window.

30 Windowpane 1 and windowpane 2 placed behind it are separated by spacer elements 3 fitted on all sides. The width 4 and height 5 of the windowpane shall preferably be in the order of several tens of centimetres. As the dimensions are greater, the double-glazed window will be
35 increasingly capable of producing low tones. In the centre

swanishat att dms
 1. Hittes. Some are embled
 2. actua power can thier! Not over state them

of the windowpane, a piezo element 6, functioning as actuator, has been fitted to set windowpane 1 and windowpane 2 into vibration with respect to one another. The piezo element 6 can be provided with a varying voltage
5 by means of two conductors 7.

Fig. 2A represents cross-section A-A as shown in Fig. 1. For the purpose of clarity, the distance 8 between the two windowpanes is shown substantially enlarged with respect to
10 its normal proportion to the width 4 and the height 5. Usually, the distance 8 will not be more than 1 or 2 cm. The windowpanes 1 and 2 are connected to the spacer elements 3 by a coat of adhesive 9. The diameter 10 of the piezo element 6, which in this case is cylindrical, is also
15 in the order of 1 or 2 cm. The piezo element 6 is mechanically connected to the two windowpanes 1 and 2 by means of a coat of adhesive 11. Each connector 7 is led down along the windowpane, through the spacer element 3, to be connected to the electric signal generator 12. The piezo
20 element 6 will then contract or expand in accordance with the signal shape applied by the signal generator 12, which will cause windowpanes 1 and 2 to vibrate. In this way, both windowpanes act as a loud speaker. In a feasible embodiment, one of the two windowpanes can be given an
25 increased thickness and rigidity, as a result of which the other windowpane will be set vibrating. This provides a certain measure of directional sensitivity. If required, several piezo elements 6 can be provided to increase the sound pressure.

30

Fig. 2B represents cross-section A-A of Fig. 1 where piezo element 6 has been omitted. In this situation, spacer elements 3 are used as piezo elements. This is a feasible solution if the central disposition of the piezo element 6
35 is a nuisance visually. The spacer elements 3 are then on

two sides connected to the electric signal generator 12 via conductors 13.

Fig. 2C represents cross-section A-A of Fig. 1 where piezo element 6 is likewise omitted. The actuator is then formed by conductive layers 14 and 15 applied to the inside of windowpanes 1 and 2 in a vapour disposition process. Conductive layers 14 and 15 are via conductors 16 connected to an electric signal generator 17 which generates a sufficiently high voltage to realize electrostatic attraction or repulsion between both conductive layers. This will cause windowpanes 1 and 2 to vibrate in accordance with the supplied signal shape.

Fig. 2D represents cross-section A-A of Fig. 1 where piezo element 6 is likewise omitted. The actuator consists of a gas confined in space 18 between the two windowpanes 1 and 2. Via lead-through 19 provided in one of the spacer elements 3 and a connecting line 20, space 18 communicates with a pneumatic signal generator 21. The pressure in space 18 will then vary in accordance with the signal shape supplied by pneumatic signal generator 21 and will set windowpanes 1 and 2 into vibration. In another embodiment, space 18 contains a liquid and signal generator 21 is a hydraulic signal generator.

hydraulic

Fig. 3 represents an arrangement according to the invention comprising a single-pane window 22 which, by means of actuators 23, for instance piezo elements, is connected to a frame 24. The actuators can, in a manner analogous to the method described above, be connected to an electrical signal generator not shown here.

All above-described embodiments enable the signal generator to produce an anti-sound signal. An extraneous sound signal

acting on an enclosed space can be recorded by means of microphones and be transmitted in phase opposition to the signal generator. This results in a substantial sound attenuation, particularly in the audio spectrum.

5

An alternative is to provide the space with one or several microphones, the signals of which can be applied to the signal generator, if necessary after application of a suitable filter. Any penetrating noise signals can thus be
10 adjusted to a minimum in a closed loop. Both methods can also be applied in combination.

In a further favourable embodiment, the actuators are controlled in such a way that the one windowpane or, in the
15 case of multiple parallel windowpanes, the inner windowpane motion is reduced to practically zero. The result of this is that no noise will enter the room via that windowpane. This can be effected by providing the inner windowpane with a sensor or a distributed set of sensors sensing the
20 movement or absolute position of the inner windowpane. The sensor signals can now be used by a control system to control the actuator, or a distributed set of actuators, thereby minimizing the motion of the inner windowpane. In this way, an effective noise dampening system is obtained.
25 The usage of a distributed set of actuators and a distributed set of sensors is particularly advantageous in the case of higher frequencies, when the window tends to vibrate in higher modes. A distributed control and dampening of the window pane motion can thus be obtained.

30

An example of an embodiment wherein a window pane is provided with a motion sensor is given in Fig. 4, which is derived from the embodiment of Fig. 2B. The corresponding items in Fig. 4 are denoted with the same number as in Fig.
35 2B. In addition, windowpane 2 is provided with a motion

sensor 25. The motion sensor may for example consist of two pairs of strain gauges appropriately glued on the windowpane. Alternatively, the motion sensor may consist of a piezo electric transparent sheet. Preferably, the motion
5 sensor 25 is applied where the windowpane motion has a maximum, being in the middle of the windowpane, when the window pane tends to vibrate at low frequencies in a base mode. Signals of motion sensor 25 are fed to controller 26. The controller 26 controls the signal generator 12, which
10 generates the electrical signals for piezo actuators 3, in such a way that the signals from motion sensor 25 are minimized. The same principle can be applied, mutatis mutandis, for embodiments using a single windowpane and/or different types of actuators.

Claims:

1. Arrangement for effecting acoustic vibrations in a medium, for instance air, at least comprising a
5 substantially sheet-shaped body for transmitting the vibrations to the medium, provided with at least one actuator that can be connected to a signal generator, characterized in that the at least one substantially sheet-shaped body comprises at least one surface that is
10 substantially transparent to visible light in one or two directions.
2. Arrangement as claimed in claim 1, characterized in that the at least one substantially sheet-shaped body
15 comprises two substantially parallel windowpanes which enclose a certain space.
3. Arrangement as claimed in claim 2, characterized in that one windowpane has a substantially higher vibrational
20 rigidity than the other windowpane.
4. Arrangement as claimed in claim 2 or 3, characterized in that the two windowpanes are at least partially provided with an electrically conductive layer, which two
25 electrically conductive layers in combination constitute the actuator during the creation of a voltage difference between the two layers.
5. Arrangement as claimed in claim 2 or 3, characterized
30 in that the actuator comprises a piezo element positioned in the space between the two windowpanes, which piezo element is mechanically connected to both windowpanes..
6. Arrangement as claimed in claim 2 or 3, characterized
35 in that the space contains a gas which constitutes the

actuator and in that a connecting line is provided to connect the space with a pneumatic signal generator.

7. Arrangement as claimed in claim 2 or 3, characterized in that the space contains a transparent liquid which constitutes the actuator and in that a connecting line is provided to connect the space with a hydraulic signal generator.
- 10 8. Arrangement as claimed in any of the preceding claims, characterized in that the at least one body comprises at least one sheet of glass.
- 15 9. Arrangement as claimed in any of the preceding claims, characterized in that the at least one body comprises at least one sheet of synthetic material.
- 20 10. Arrangement as claimed in any of the preceding claims, characterized in that the actuator is connected to a signal generator which is provided with means for generating anti-sound vibrations.
- 25 11. Arrangement as claimed in any of the preceding claims, characterized in that at least one of the at least one sheet shaped bodies is provided with a sensor or a distributed set of sensors capable of sensing a position or a motion of that sheet shaped body.
- 30 12. Noise dampening system, comprising an arrangement as claimed in claim 11, characterized by a control system connected to the sensor and arranged to minimize the motion of the windowpane provided with the sensor by controlling the actuator.

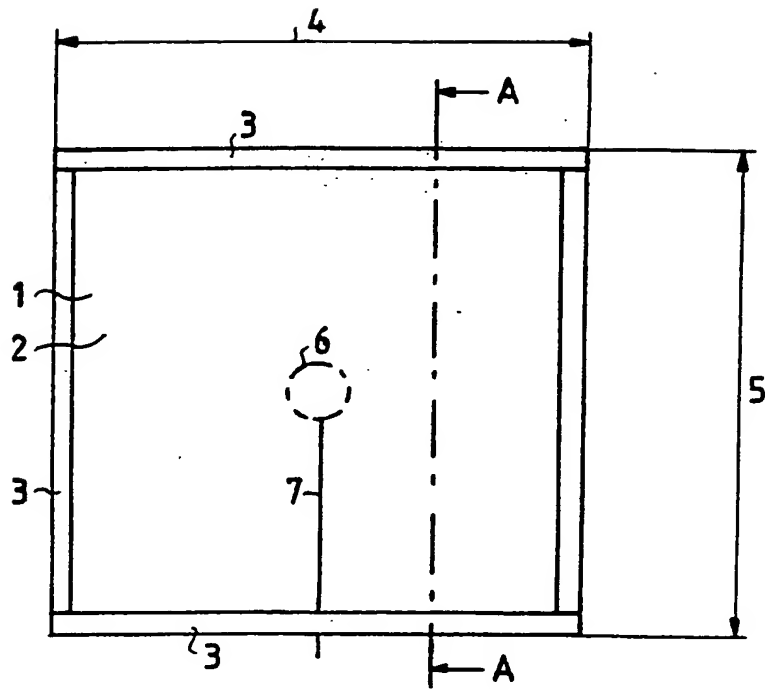


FIG. 1

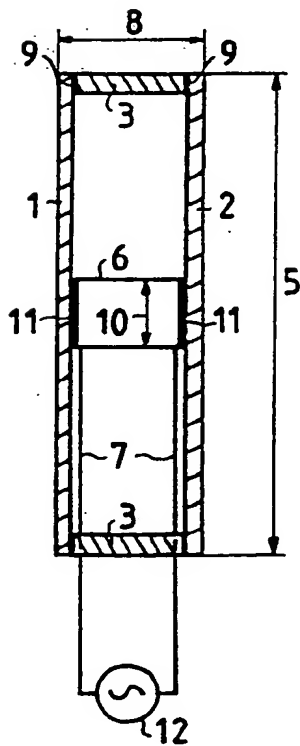


FIG. 2A

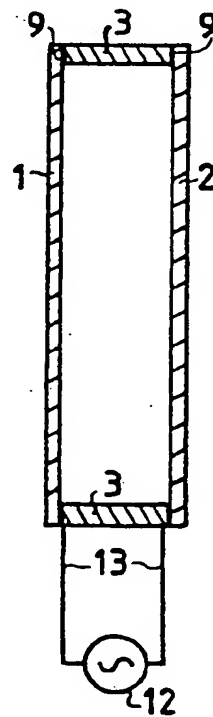


FIG. 2B

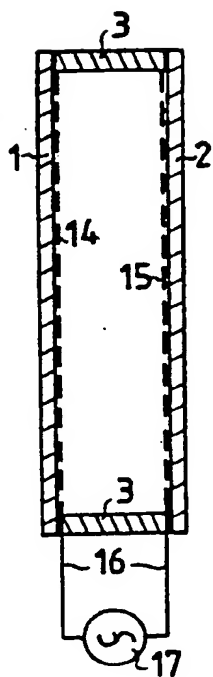


FIG. 2C

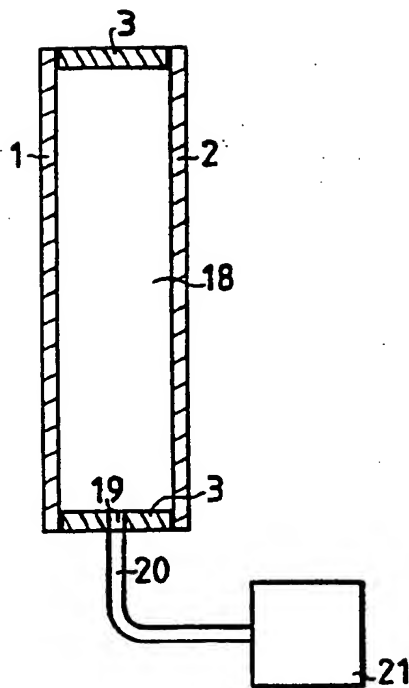


FIG. 2D

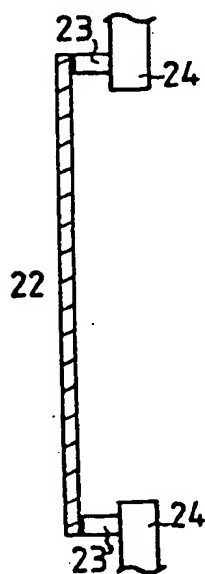


FIG. 3

3 / 3

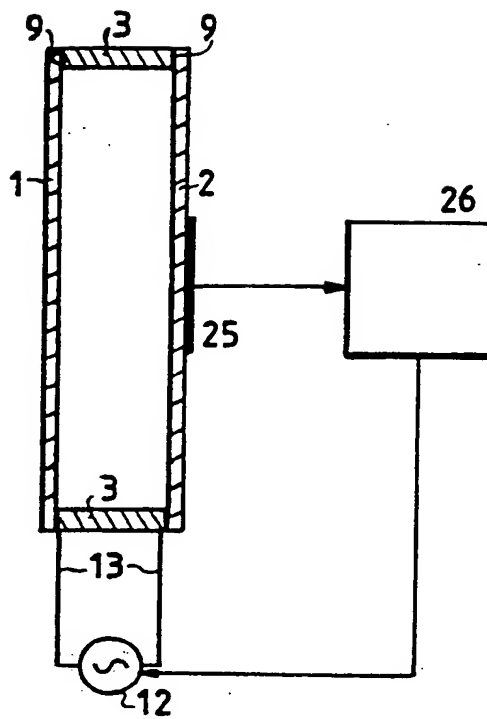


FIG. 4

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 96/01691

| | | |
|--|---|---|
| A. CLASSIFICATION OF SUBJECT MATTER IPC 6 H04R17/00 H04R19/02 H04R23/00 G10K11/178 E06B5/20 | | |
| According to International Patent Classification (IPC) or to both national classification and IPC | | |
| B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 6 H04R G10K E06B | | |
| Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched | | |
| Electronic data base consulted during the international search (name of data base and, where practical, search terms used) | | |
| C. DOCUMENTS CONSIDERED TO BE RELEVANT | | |
| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
| X | US,A,4 352 039 (HAGOOD ET AL.) 28 September 1982 | 1,2,5,10 |
| Y | see page 1, line 60 - page 4, line 19; figures | 11,12 |
| X | --- PATENT ABSTRACTS OF JAPAN vol. 010, no. 228 (E-426), 8 August 1986 & JP,A,61 061598 (MATSUSHITA ELECTRIC IND CO LTD), 29 March 1986, see abstract | 1 |
| X | --- EP,A,0 361 249 (E W D ELECTRONIC-WERKE DEUTSCHLAND GMBH) 4 April 1990 see page 2, line 39 - page 3, column 14; figures --- -/-- | 1 |
| <div style="display: flex; justify-content: space-between;"> <input checked="" type="checkbox"/> Further documents are listed in the continuation of box C. <input checked="" type="checkbox"/> Patent family members are listed in annex. </div> | | |
| * Special categories of cited documents : <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&" document member of the same patent family</p> </div> </div> | | |
| Date of the actual completion of the international search <div style="text-align: center; font-weight: bold;">9 August 1996</div> | | Date of mailing of the international search report <div style="text-align: center; font-weight: bold;">- 3. 09. 96</div> |
| Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax (+31-70) 340-3016 | | Authorized officer <div style="text-align: center; font-weight: bold;">Gastaldi, G</div> |

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|-----------------------|
| X | GB,A,2 052 919 (HITACHI LTD) 28 January 1981 see page 2, line 16 - line 48; figures --- | 1,2,5 |
| X | PATENT ABSTRACTS OF JAPAN vol. 009, no. 189 (E-333), 6 August 1985 & JP,A,60 058783 (CANON KK), 4 April 1985, see abstract --- | 1 |
| A | --- | 4 |
| X | PATENT ABSTRACTS OF JAPAN vol. 008, no. 226 (E-272), 17 October 1984 & JP,A,59 105800 (MATSUSHITA DENKI SANGYO KK), 19 June 1984, see abstract --- | 1 |
| A | --- | 4 |
| A | EP,A,0 599 250 (CANON KK) 1 June 1994 see page 2, column 2, line 45 - page 3, column 4, line 55; figures --- | 6-9 |
| Y | DE,A,32 05 312 (HEHEMANN) 25 August 1983 see page 7, line 13 - page 9, line 14; figures --- | 11,12 |
| A | PATENT ABSTRACTS OF JAPAN vol. 016, no. 467 (M-1317), 29 September 1992 & JP,A,04 166586 (MATSUSHITA ELECTRIC WORKS LTD), 12 June 1992, see abstract --- | 11,12 |
| A | PATENT ABSTRACTS OF JAPAN vol. 016, no. 309 (P-1382), 8 July 1992 & JP,A,04 086898 (MATSUSHITA ELECTRIC WORKS LTD), 19 March 1992, see abstract ----- | 11,12 |

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 96/01691

| Patent document cited in search report | Publication date | Patent family member(s) | Publication date |
|---|---------------------|----------------------------|---------------------|
| US-A-4352039 | 28-09-82 | NONE | |
| EP-A-0361249 | 04-04-90 | DE-A- 3832616 | 29-03-90 |
| | | DE-A- 3832617 | 29-03-90 |
| | | WO-A- 9003711 | 05-04-90 |
| | | EP-A- 0435914 | 10-07-91 |
| | | JP-T- 4501046 | 20-02-92 |
| | | US-A- 5400414 | 21-03-95 |
| GB-A-2052919 | 28-01-81 | JP-A- 56152399 | 25-11-81 |
| | | JP-A- 56000800 | 07-01-81 |
| | | CH-A,B 641925 | 30-03-84 |
| | | DE-A- 3021597 | 18-12-80 |
| | | US-A- 4352961 | 05-10-82 |
| EP-A-0599250 | 01-06-94 | JP-A- 6214577 | 05-08-94 |
| | | JP-A- 6161476 | 07-06-94 |
| | | US-A- 5357578 | 18-10-94 |
| DE-A-3205312 | 25-08-83 | DE-A- 3213101 | 20-10-83 |

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.